Work Ord 6 <i>July-12-13</i> 10:3	er ID 104662 32:34 AM	D 4 0 3 2 - 0 4		4662*			·	Page 1
tem ID: Revision ID: tem Name:	D4032-041 Short Basket Assembly (35	REV. E	Accept	*N9000)401(าก* ์	Setup Štart Stop	14.21
tart Date: Required Date: Reference:	7/12/13 Start Qty	y: 1.00 *	1* 1* ·	Cust Item ID: Customer:	:			
Approvals:	Process Plan: ML	Date:	- SPC (Y/N):	Date			Run Start Stop	
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours		Tool # Pla	•	Reject Qty	Reject Insp. Number Stamp
Draw Nbr	Revision Nbr							
D4032	-D Pau E							<u>. </u>
100	Pick Kit		0.00				•	
100 Packaging Packaging		Memo	0.00			/	-Φ	bl_13-8:20.
110	Assemble as	s per dwg	0.00	*		,		Λο -
110' HandFinish Hand Finishing		Memo ****Mask label plate to size sand area for label, apply lab	0.00 of D4086 label, use scotchbritel	c red pad to lightly		_/	_\$_!.	BL 13-8-22
*120 *120* QC	QC5- Inspec	ct part completeness to step of		048 16 900 2 -13/06/3	23			
Quality Control			The State of	1	•			•
	-			4 40				

DQA:			Date:			. WORK ORDER NON	~	- NEO	DAAANGE / LU	DDATE			TOART
QA Closed:			Date:			WORK ORDER NON-	-((JNFUI	RIVIAINCE / UI		ork Order up	odate only	AEROSPACE
Work Orde	or.					DISPOSITION			·	AGAINST DE	PARTMENT	/PROCESS	
Part f	- No				_	Rework Scrap Use-as-is			Skid-tube Machining noforming	Crosstube Small Fab Finishing	-1	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
NCR I	No					Suspected Unapproved]		Large Fab	Composite	_	Supplier	
Root Cause		Date	Step	Qty	Desc	ription of work order update or non-conformance	l	nitial nief Eng		tion ription	Sign & Date	Verification	QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved													
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Landi		Bending Centre No Cracks Crimp/Kin Cuffs Crushing Heat Trea Inspectio Marks/Ch	at in Strip in	/Wave		General Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspecti Instruct Misalig Mislabe Misread Off-set	ion Incomplete/Ur ions Incomplete/U ined/off center iled	· -	Outside Dim Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	tolerance ct ssing Vrong	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other
		Wave/Tw	vist in Tub	e		Fit/Function		Out of S	Sequence				

140

QC21- Final Inspection - Work Order Release

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0.00

140

Packaging

Packaging

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Quality Control

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DQA:		_ Date:										,	TO ACT
		_			WORK ORDER NON-	-C(ONFO	RMANCE / UPI			, , , r	,	AEROSPACE
QA Closed:		Date:							W	ork Order up	date only		
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Work Order					Rework	١		Skid-tube	Crosstube	1	Water Jet		Engineering
Part No	1.				Scrap			Machining	Small Fab	Pro	d. Eng. Coor.		Quality
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Root				Desc	ription of work order update		Initial	Actio	n	Sign &			
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Descrip	otion	Date	Verification	<u>1</u>	QC Inspector
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Unapproved	<u>. </u>		<u> </u>			<u> </u>							
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Landing	Gear			_	General	_	,		_	-	,		•
<u> </u>	Bending			<u> </u>	Bend	L	Folio/F	Program		Outside Dim		<u> </u>	Pressure/Forced
l L	Centre N	ot Concer	ntric		BOM/Route	L	Grain			Over/Under	tolerance	<u> </u>	Set-up
<u> </u>	Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorred	:t	<u> </u>	Temperature/Cure
i L	Crimp/Ki	nk/Ripple	/Wave		Burrs	<u>_</u>	Inspect	ion Incomplete/Unq	ualified	Part Lost/Mi	ssing	<u> </u>	Weld .
1	Cuffs			L.	Contamination	L	-	tions Incomplete/Un	ıclear	Part Moved		<u> </u>	Wrong Stock Pulled
	Crushing				Countersink	L	Misalig	gned/off center		Positioned V	_		•
	Heat Tre	at			Cut Too Short		Mislabe	eled	L_	Power Loss/	Surge	<u></u>	Other
	Inspection	n Strip in	Tube		Drawing	L	Misread	d					
	Marks/C	hatter			Drill Holes		Off-set						
	Turning S	Sequence			Finish		Out of (Calibration					
	Wave/Tv	vist in Tub	e		Fit/Function		Out of	Sequence					

July-12-13 10:32:32 AM

Work Order ID:

104662

Parent Item:

D4032-041

Parent Item Name:

Short Basket Assembly (350)

Start Date: 7/12/13

Required Date: 7/12/13

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP RevA: new issue DD 09.12.02 verified by:EC

IPP Rev:B as per PA3 DD 10.03.10

IPP Rev:C as per RevA DD 10.03.23 verified by:EC

verified by:EC Rev:D as per dwg revC DD 10.04.20 verified by:EC 10.08.18 verified by:EC

IPP Rev:E as per dwg revD DD

JPP

	10.08.18 verified b	y:EC											
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530 Handle Weldment		Manufactured	No	 -		100	Each	8,0000	1	1	bl	13-8	- <i>2</i> 2
				Lucation ST255 /00 92	404. 130	<u>Loc Oty</u> 8 3		oc Code	!	<u></u>			
					072	5							
D2535 Spring		Manufactured	No			100	Each	175.0000	2	2	LR.	13-8	'- <i>9</i> 2
				<u>Location</u>		Loc Qty	<u>L</u> c	oc Code					
•				ST011		175							
					0552	98							
					2576 248	50 27							
D2537 Bushing		Manufactured	No			100	Each	130,0000	2	2	B	13-	8-22
				Location		Loc Qty	12	oc Code					
				ST008		54							
					2982 011	30 24				<u> </u>			
				ST011		76	ı						
					0454	42							
				10	3608	24							

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DQA:			Date:											DART
QA Closed:			Date:			WORK ORDER NON	-CC	DNFOI	RMANCE / UI		Vork Order u	odate only		AEROSPACE
Work Orde	or.					DISPOSITION			 -	AGAINST D	EPARTMENT	/PROCESS		
Part I	No.	_				Rework Scrap Use-as-is Suspected Unapproved			Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	_	Water Jet d. Eng. Coor. re/Packaging Supplier		gineering Quality Other
Root			<u> </u>		Desc	ription of work order update		nitial	Act	ion	Sign &		$\overline{}$	-
Cause		Date	Step	Qty		or non-conformance		ief Eng		iption	Date	Verification	a (QC Inspector
Design	П	Dute	Jeep	αι,		or non-comormance	-		<u> </u>	<u> </u>	1			
Doc/Data	Н													
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Handling/Pre					}									
Material	┞										1			
Operator	\vdash													
Offset/Setup			1]		
Process				<u> </u>							i			
Supplier														
Training		1												
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Unapproved														
						_	FΑ	ULT CAT	TEGORY					
Landi	ng (Gear				General		_			_			
		Bending				Bend		Folio/P	rogram		Outside Dim	nensions	Pres	sure/Forced
	L	Centre N	ot Concer	ntric		BOM/Route	L	Grain			Over/Under	tolerance	Set-	up
		Cracks				Broken/Damage/Defect		Hardwa	re	Ĺ	Part Incorre	ct	Tem	perature/Cure
		Crimp/Ki	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Ur	nqualified	Part Lost/M	issing	Weld	t t
		Cuffs			_	Contamination	L	Instruct	ions Incomplete/L	Jnclear	Part Moved		Wro	ng Stock Pulled
		Crushing				Countersink		Misalig	ned/off center		Positioned \	Vrong		
		Heat Trea	at			Cut Too Short		Mislabe	eled	Ĺ	Power Loss/	'Surge	Othe	er
		Inspectio	n Strip in	Tube		Drawing		Misread	t l	_				
		Marks/Cl	hatter			Drill Holes		Off-set						
		Turning S	Sequence			Finish		Out of 0	Calibration					
		Wave/Tv	vist in Tub	e		Fit/Function		Out of 9	equence		-			

July-12-13 10:32:32 AM

Work Order ID: Parent Item: Parent Item Name:	104662 D4032-041 Short Basket Assembly (350)						Date: 7/12/13 Qty: 1.00		Required Date: 7/12/13 Required Qty: 1.00
D3917-3 Washer	Manufactured	No		100	Each	167.0000	6	6	Al 13-8-02
			Location	Loc Oty		Loc Code			
			ST072	167					
			100397	82					
			102472	4					
			102913	40			_6_		
			103536	41					
D3953-3 Gas Spring Stud, Lid	Manufactured	No		100	Each	61.0000	- 2	2	B 13-8-22
			Location	Loc Qty		Loc Code			
			GA	:					
			87592	:					
			ST075	(i				
			100485	·	i				
			ST076	54	ļ				
			102196	40)		_2		
			88494	14	ļ				
D3953-7 Spring Spacer	Manufactured	No		100	Each	65.0000	2	2	BL 13-8-22
			Location	Loc Oty		Loc Code			,
			ST076	6:	;				•
			100414	20					
			102928	24					
			99148	1:	;		2_		
D3953-9	Manufactured	No		100	Each	94.0000	2	2	By 2930
GAS SPRING WASHE									BX 13-8-22
			Location	Loc Qty		Loc Code			
			ST076	9.	<u> </u>				
			102166	2	3				
			103615	4	5				
			94719						
			95127	2	l			2	

DQA:		. Date:										TAART
		_			WORK ORDER NON-	-CC	ONFO	RMANCE / UPDA				AEROSPACE
QA Closed:		Date:							W	ork Order up	date only	
Work Orde	or:				DISPOSITION			Ac	GAINST DE	PARTMENT	/PROCESS	
WOIN OIGE				-	Rework	1		Skid-tube Cro	osstube	7	Water Jet	Engineering
Part N	lo.				Scrap	1 1		—	nall Fab	Pro	d. Eng. Coor.	Quality
				_	Use-as-is	1		~ <u>~</u>	inishing	4	re/Packaging	Other
NCR N	10				Suspected Unapproved		1	- H	nposite		Supplier	
		T	,	D	intino of control of the			0.001.00		Sian 0		<u> </u>
Root	Data	C4		Desci	ription of work order update	I	Initial	Action Description	_	Sign & Date	Verification	QC Inspector
Cause	Date	Step	Qty		or non-conformance	Cn	ief Eng	Description	1	Date	vernication	QC IIISPECTOI
Design											•	
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Equip/Tooling		1				[
Handling/Pre Material												
Operator												
Offset/Setup												· ·
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Supplier												
Training												
Transport												
Unapproved						1		:				
			٠		·•	FA	ULT CA	TEGORY		<u> </u>		
Landir	ng Gear	-			General							
[Bending				Bend		Folio/F	Program		Outside Dim	ensions	Pressure/Forced
	Centre N	ot Conce	ntric		BOM/Route	Г	Grain			Over/Under	tolerance	Set-up
	Cracks				Broken/Damage/Defect	Г	Hardwa	are		Part Incorred	ct 🗌	Temperature/Cure
	Crimp/Ki	nk/Ripple	e/Wave		Burrs		Inspect	ion Incomplete/Unqualif	fied	Part Lost/Mi	ssing	Weld
	Cuffs				Contamination		Instruc	tions Incomplete/Unclea	ır 🗀	Part Moved		Wrong Stock Pulled
]	Crushing				Countersink		Misali	gned/off center		Positioned V	Vrong	-
ĺ	Heat Trea	at			Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other
	Inspectio	n Strip in	Tube		Drawing		Misrea	d .				
	Marks/Cl	natter			Drill Holes		Off-set					
	Turning S	Sequence			Finish		Out of	Calibration				
	Wave/Tu	vist in Tul	he		Fit/Function	1	Out of	Sequence				

July-12-13 10:32:33 AM

Work Order 1D:	104662										
Parent Item:	D4032-041						Start D	ate: 7/1	2/13		Required Date: 7/12/13
Parent Item Name:	Short Basket Assem	bly (350)					Start (Qty: 1.0	0		Required Qty: 1.00
D3953-17 Gas Spring Spacer		Manufactured	No	10053	100	Each	0.0000	2	_2_	2	BL 13-8-22
D3953-19 Gas Spring Bracket		Manufactured	No	,	100	Each	24.0000	1		1	BL 13-8-22 BL 13-8-22
				Location	Loc O		Loc Code				
				ST077		24 24		-	7		
D3953-21 Gas Spring Bracket		Manufactured	No	,,	100	Each	24.0000	1		1	BL 13-8-22
				Location	Loc O		Loc Code				
				ST077		24 24			7		
D3969-3 Gas Spring		Manufactured	No	•	100	Each	62,0000	1		1	BU 13-8-22
				Location	Loc Q	ty	Loc Code				
				ST262 100611 99623		62 45 17		_	/	<u> </u>	
D4017-041 Short Basket Base Assem	blv (350)	Manufactured	No	174893	100	Each	0.0000	1	_/	1	B8-22_
D4018-041 Short Basket Lid Assemb		Manufactured	No	10.100	100	Each	0.0000	1		1	BL BF-22
AN3-14A Bolt	,, (550)	Purchased	No	104874	100	Each	187.0000	4		4	BK 13-8-22
				Location	Loc Q	<u>ety</u>	Loc Code				
				ST351		86		_	- 4/-		
				m125709 / ST511		86 100		_			
				m126192		100					
				ST512		1		_			
				123759		1		_			

DQA:			Date:			WORK ORDER NON-CONFORMANCE / UPDATE								
QA Closed:			Date:			WORK ORDER NON-	-C(JNFOI	RMANCE / U	PDATE	W	ork Order up	date only	AEROSPACE
						DISPOSITION				AGAINST	DE	PARTMENT	PROCESS	
Work Ord	er: _					<u></u>	,				_			,
						Rework			Skid-tube	Crosstube	_		Water Jet	Engineering
Part f	No					Scrap			Machining	Small Fab	-	1	d. Eng. Coor.	Quality
					-	Use-as-is		Thern	noforming	Finishing	_	Rec/Stor	re/Packaging	Other
NCR I	No		<u>.</u> ,			Suspected Unapproved]		Large Fab	Composite	Ъ_		Supplier	
Root					Desci	ription of work order update		initial	Ac	tion		Sign &		T
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Desc	ription		Date	Verification	QC Inspector
Design	Ш													j
Doc/Data														
Equip/Tooling	Ш													
Handling/Pre	Ш													
Material	Ш						Ì							
Operator	Ш								i					
Offset/Setup														
Process					1									
Supplier	Ш		ľ]										
Training														
Transport	Ш						İ							
Unapproved							<u> </u>	 -					<u> </u>	<u> </u>
							FAI	ULT CA	TEGORY				.	
Landi					_	General	_	1			_	1	-	.
	\vdash	Bending			<u> </u>	Bend		1	rogram			Outside Dim	├	Pressure/Forced
	$\boldsymbol{\vdash}$		ot Concer	ntric	<u> </u>	BOM/Route	\vdash	Grain			<u>_</u>	Over/Under	-	Set-up
	-	Cracks			<u> </u>	Broken/Damage/Defect	<u> </u>	Hardwa			<u>_</u>	Part Incorred	├	Temperature/Cure
	\vdash	•	nk/Ripple	/Wave		Burrs	ldash	1	ion Incomplete/U		\vdash	Part Lost/Mi	ssing	Weld
	${f H}$	Cuffs			<u> </u>	Contamination	<u> </u>	-	ions Incomplete/	Unclear	\vdash	Part Moved		Wrong Stock Pulled
	-	Crushing			\vdash	Countersink		-	ned/off center		\vdash	Positioned V	_	- 1 .
	-	Heat Trea			ļ	Cut Too Short	\vdash	Mislabe			L	Power Loss/	Surge	Other
	-	•	n Strip in	Tube		Drawing	<u></u>	Misread						
	\vdash	Marks/Ch				Drill Holes	<u></u>	Off-set						
	-		equence			Finish	L	4	Calibration					:
		Nave/Tw	ist in Tub	oe .		Fit/Function		Out of S	Sequence					

July-12-13 10:32:33 AM

Work Order ID:

104662

Parent Item:

D4032-041

Parent Item Name:

Short Basket Assembly (350)

Start Date: 7/12/13

Required Date: 7/12/13

Start Qty: 1.00

Required Qty: 1.00

AN3-16A Boli	Purchased	No	100 Each 189,0000	2 Bl 138-22
		Location	Loc Oty Loc Code	
		GA	47	
		117441	47	<u> </u>
		ST352	142	
		122407	8	
		M125952	34	<u> </u>
•		M126192	100	
AN4-12	Purchased	No	100 Each 161,0000	3 Bl. 13-8-22
Bolt				
		Location	Loc Oty Loc Code	
		ST356	161	
		124805	11	
		m125709	50	
		m126193	100	<u> </u>
AN5-17A	Purchased	No	100 Each 478.0000	4 BD 139-20
Bolt				DE 108-00

Location	1	Loc Oty	Loc Code
GA		36	
	117872	36	
ST337		4	
	124215	2	
	124805	2	
st503		288	
	m126176	288	
ST514		150	
	125388	150	

Shop Packet Print

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		Date:			WORK ORDER NON-		JNFOR	RIVIAINCE / U		ork Order up	odate only	AEROSPACE
r.					DISPOSITION			11	AGAINST D	PARTMENT	/PROCESS	
o				<u> </u>	Rework Scrap Use-as-is		t Therm	Machining of orming of the second sec	Crosstube Small Fab Finishing	-1	re/Packaging	Engineering Quality Other
O		· <u></u>			Suspected Unapproved			Large Fab	Composite		Supplier	
	Date	Step	Qty	Desc	ription of work order update or non-conformance					Sign & Date	Verification	QC Inspector
					·							
a C	0.75					FAL	JLT CAT	EGORY				
	Bending Centre No Cracks Crimp/Kir Cuffs Crushing Heat Trea Inspection	nk/Ripple t n Strip in latter	/Wave Tube		General Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspecti Instruct Misalig Mislabe Misread Off-set	re on Incomplete/Ur ons Incomplete/U ned/off center led	· —	Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V	tolerance ct ssing Vrong	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other
	0	g Gear Bending Centre No Cracks Crimp/Kir Cuffs Crushing Heat Trea Inspection Marks/Ch Turning S	r: O. Date Step Bending Centre Not Concer Cracks Crimp/Kink/Ripple Cuffs Cuffs Crushing Heat Treat Inspection Strip in Marks/Chatter Turning Sequence	g Gear Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence	g Gear Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter	T: DISPOSITION Rework Scrap Use-as-is Suspected Unapproved Date Step Qty Description of work order update or non-conformance Bending Centre Not Concentric Cracks Broken/Damage/Defect Burrs Crimp/Kink/Ripple/Wave Cuffs Crushing Countersink Crushing Countersink Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence DISPOSITION Rework Scrap Use-as-is Suspected Unapproved Bend Bend BoM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish	TEST SUSPECTED NO. Socrap Use-as-is O. Suspected Unapproved Use-as-is Suspected Unapproved Us	PAULT CAT General Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Cuthon	PAULT CATEGORY General Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Cushing Cushing Contresink Contamination Crushing Cushing Contresink Contamination Crushing Contresink Cushing Contresink Contamination Contesing Misalabeled Misalabeled Missead Off-set Turning Sequence Finish Out of Calibration	Part Category Gear Bending Centre Not Concentric Cracks Crimp/kink/Ripple/Wave Cuffs Cuff	PAULT CATEGORY Gear Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Crushing Cuffs Cuffs Crushing Cuntre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Cuffs Crushing Cuntre Not Concentric Cuffs Cuffs Cuffs Cuntre Not Concentric Cuffs Cuffs Cuffs Cuntre Not Concentric Cuffs Cuffs Cuffs Cuntre Not Concentric Cuffsed Cuffsed	The step of the st

July-12-13 10:32:33 AM

Work Order ID:

104662

Parent Item:

AN310-4

AN310C4

MS21042L3 Nut

Nut

Nut

D4032-041

Parent Item Name:

Short Basket Assembly (350)

Purchased

Purchased

Purchased

No

No

Start Date: 7/12/13

Start Qty: 1.00

3

3

Required Date: 7/12/13

Required Qty: 1.00

BL 13-8-22

Page 5

Location	Loc Qty	Loc Code		
ST342	81			
112969	2			
122800	2			
M125716	50		3	
M125752	27		_2	
	100	Each 123.0000	2 2	BK 13.8-22
				コル グラーベイ

81.0000

Location	Loc Qty	Loc Code
ST342	123	
123831	2	
123831 124221	21	
126192	50	
M125952	50	

100

Each

	M125952	5	0				
No		100	Each	3,295.0000	6	6	BIL 13-8-22
10	cation	Loc Oty	,	Loc Code			

Location		Loc Oty	Loc Code
FP001		3	
	122141	3	
GA		18	
	122452	18	
ST314		1670	
	111668	1	
	117885	32	
	119017	55	
	119075	138	
	123265	43	
	M126036	1401	
ST506		1604	
	123900	912	
	124291	692	

DQA:			Date:			,	_			_			•	TAAGT
QA Closed:			Date:			WORK ORDER NON-	-C(ONFO	RMANCE / UP		ork Order up	odate only	7	AEROSPACE
						DISPOSITION				AGAINST DE	PARTMENT	/PROCESS		
Work Orde	er: _					Damark	1		ماريخ امتيا	Crassynha	1	Water Jet	\neg	Engineering
Part N	ما					Rework Scrap			Skid-tube Machining	Crosstube Small Fab	Pro	d. Eng. Coor.	\dashv	Quality
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NCR N	lo.					Suspected Unapproved		111.011	Large Fab	Composite	1	Supplier	7	
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Root	\Box				Desc	ription of work order update		Initial	Acti	on	Sign &			
Cause		Date	Step	Qty		or non-conformance	Ct	nief Eng	Descri	ption	Date	Verification	\perp	QC Inspector
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		Crimp/Kii	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Un	qualified	Part Lost/Mi	ssing		Veld
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July-12-13 10:32:33 AM

100

Each

Work Order ID:

104662

Parent Item:

MS21042L5

D4032-041

Parent Item Name:

Short Basket Assembly (350)

Purchased No

Start Date: 7/12/13

Required Date: 7/12/13

Page 6

Start Qty: 1.00

1,605,0000

Loc Code

Required Qty: 1.00

4 BV 13-8-22

					104 15-8-00
	Location	Loc Qty	Loc Code		
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	125654	624		<u>~~</u>	
	ST506	1			
	123900	l			1
	st507	980			
	125535	980			·
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					BL 13-8-22
	<u>Location</u>	Loc Oty	Loc Code		
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	17566	28			
	ST323	213		·	1
	122802	20			
	124859	4		f	
	125646	189		3	
Purchased	No	100 Each	h 177.0000	2 2	BK 13-8-22
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118234

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						DISPOSITION				AGAINST	DE	PARTMENT,	/PROCESS	
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	Wav	/e/Twist i	n Tub	e		Fit/Function		Out of S	Sequence					

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

July-12-13 10:32:33 AM

Work Order ID: 104662 Start Date: 7/12/13 Required Date: 7/12/13 D4032-041 Parent Item: Required Qty: 1.00 Start Qty: 1.00 Short Basket Assembly (350) Parent Item Name: 100 Each 2,790.0000 NAS1149F0432P No Purchased WASHER Location | Loc Otv Loc Code ST295 790 2 122151 123522 4 123900 6 124580 13 124859 15 125268 750 ST510a 2000 2000 M126221 100 Each 8.136.0000 BR 13-8-22 No NASI149C0432R Purchased WASHER Loc Code **Location** Loc Oty ST292 3136 6 119124 122441 44] m125807 2689 ST510a 5000 5000 m126221 Each 10,354.000 100 NASI149F0332P Purchased No Washer Loc Oty Loc Code Location. 182 GA 122063 182 ST294 158 158 122063 3 ST295 3 123352 5011 st510 123900 5011 ST510a 5000 125646 5000

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WORK ORDER NON-CONFORMANCE / UPDATE QA Closed: Date: Work Order update only	
	i
Work Order: DISPOSITION AGAINST DEPARTMENT/PROCESS	
Part No. Scrap Machining Small Fab Prod. Eng. Co Use-as-is NCR No. Suspected Unapproved Large Fab Composite Supplemental S	or. Quality Other
Root Description of work order update Initial Action Sign &	
Cause Date Step Qty or non-conformance Chief Eng Description Date Verifica	tion QC Inspector
Design	
FAULT CATEGORY	-
Landing Gear General	
Bending Bend Folio/Program Outside Dimensions	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other
	Lotner
Inspection Strip in Tube Drawing Misread Marks/Chatter Drill Holes Off-set	
Turning Sequence Finish Out of Calibration	
Wave/Twist in Tube Fit/Function Out of Sequence	

July-12-13 10:32:33 AM

Work Order ID:

104662

Parent Item:

D4032-041

Parent Item Name:

Short Basket Assembly (350)

NAS1149F0563P

Washer

Purchased

No

Start Date: 7/12/13

Required Date: 7/12/13

Page 8

Start Qty: 1.00

638.0000

Required Qty: 1.00

Required Qty. 1.0

Location Loc Oty Loc Code

638

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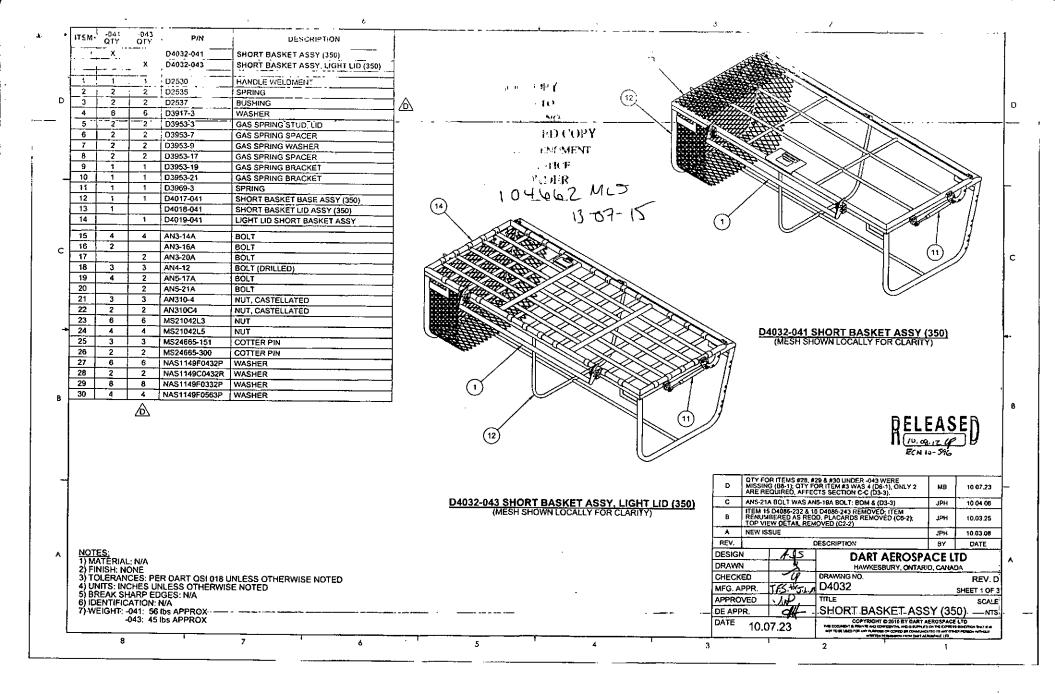
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ST295

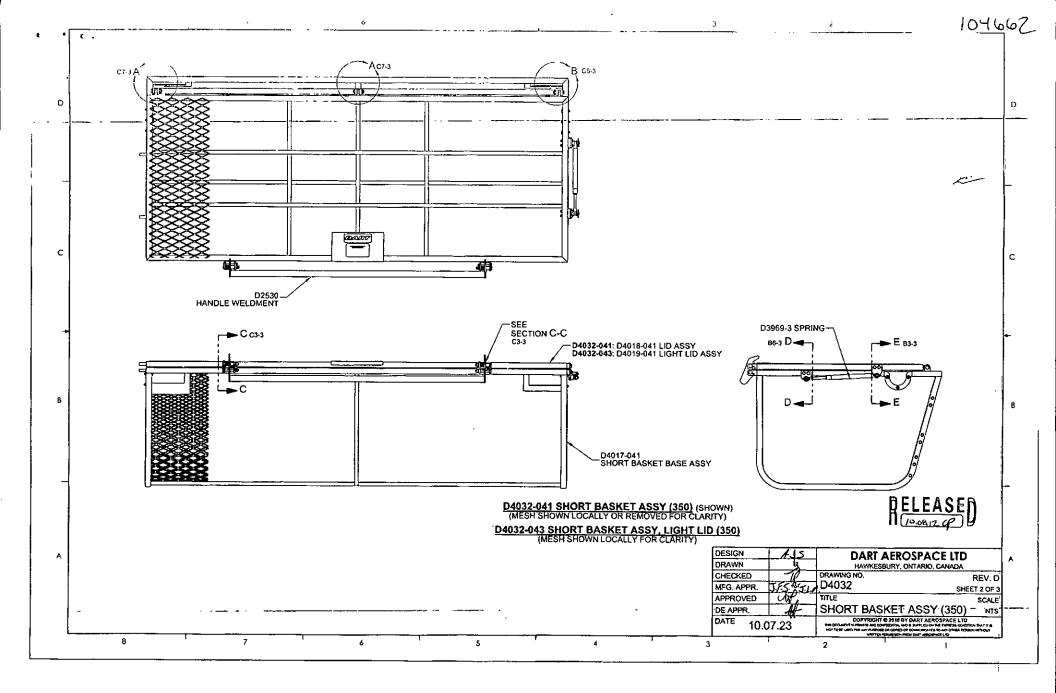
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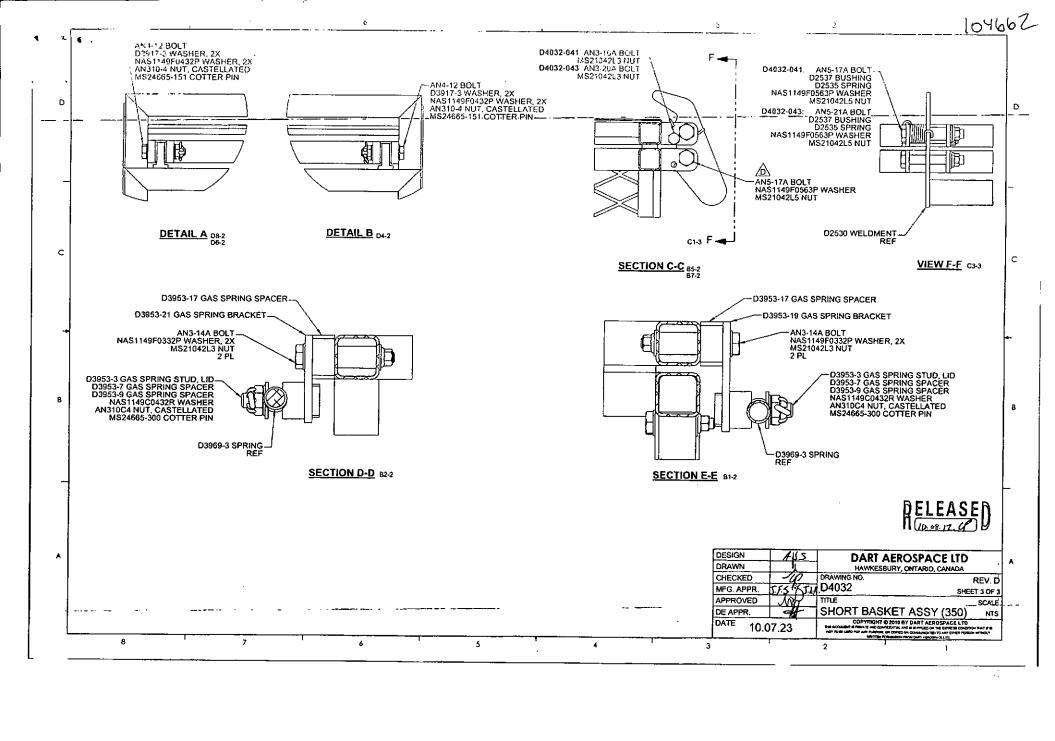
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Part N	No.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	╗	Quality
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		Crimp/Ki	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Ur	nqualified	Part Lost/Mi	ssing	\neg	Weld
		Cuffs				Contamination		Instruct	ions Incomplete/U	Jnclear	Part Moved			Wrong Stock Pulled
,		Crushing				Countersink		Misalig	ned/off center		Positioned V	Vrong		
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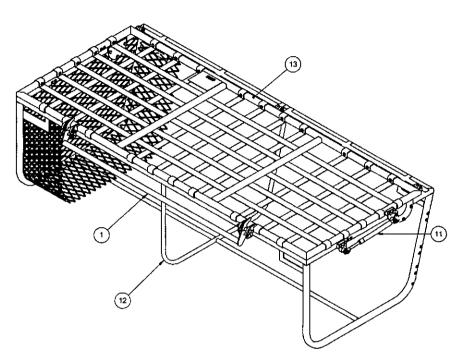


TEM	-041 QTY.	P/N	DESCRIPTION	-		<u>-</u>								
I Cit		_												
	X	D4032-041	SHORT BASKET ASSY (350)											
1	1	D2530	HANDLE WELDMENT			Á								
2	2	D2535	SPRING					_		\				
3	2	D2537	BUSHING						(13)				
4	6	D3917-3	WASHER				CHITTE .	11/3/						
5	2	D3953-3	GAS SPRING STUD, LID		. 1		THE TAX		\sim					
6	2	D3953-7	GAS SPRING SPACER		. 🥰	A STATE OF THE STA	AHHY.							
7	2	D3953-9	GAS SPRING WASHER		(12)		<	~	1					
8	2	D3953-17	GAS SPRING SPACER				NATHER.		14					
9	1	D3953-19	GAS SPRING BRACKET				<i>₹₩</i>		ĪΤ	/////				
10	.1	D3953-21	GAS SPRING BRACKET		→ 2		144X		S 11					
11	1	D3969-3	SPRING		 					// \	BH			
12	1	D4017-041	SHORT BASKET BASE ASSY (350)			AT A STATE OF THE	120		<i>></i> >>					
13	1	D4018-041	SHORT BASKET LID ASSY (350)		1927	A 12 12 12 12 12 12 12 12 12 12 12 12 12	35/C 189							
14	2	AN310C4	NUT, PLAIN, CASTELLATED		(4	SALE FEFTE		′ ≫	X< −			151		
15	3	AN310-4	NUT, PLAIN, CASTELLATED		~	ALEED,		\ <i>//</i>	111					
16	4	AN3-14A	BOLT			677	XIII					///		
17	2	AN3-16A	BOLT				/ 7K		// `		>> 1	(A)		
18	3	AN4-12	BOLT			/	′ <i>`</i> ``		* <			35 / / /		
19	4	AN5-17A	BOLT			\bigcirc				`	>////	11		
20	6	MS21042L3	NUT, SELF-LOCKING					- XXV		< /	100	< 11		
21	4	MS21042L5	NUT, SELF-LOCKING					// 📉	_ <u>)</u> }	X//	~W6	13		
22	3	MS24665-151	COTTER PIN					`	/// //					
23	2	MS24665-300	COTTER PIN							. 11		/1 W)	
24	8	NAS1149F0332P	WASHER						_	IJ [/ /		
25	6	NAS1149F0432P	WASHER							16	_	//		
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27	4	NAS1149F0583P	WASHER							11				
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						D40	32-041 SHORT	BASKET AS	SSY (350)				1 _nn .	1 A [L#
						<u>D40</u>	32-041 SHORT	BASKET AS	SSY (350) ARITY)			n 6 501	J ~0D~	
						<u>D49</u>	032-041 SHORT (MESH SHOWN LO	BASKET AS CALLY FOR CL	SSY (350) ARITY)			# G 201		K -
						<u>D49</u>	32-041 SHORT (MESH SHOWN LC	BASKET AS CALLY FOR CL	SSY (350) ARITY)			₩ EE 201	1	K -
						<u>D49</u>	032-041 SHORT (MESH SHOWN LC	BASKET AS CALLY FOR CL	SSY (350) ARITY)			# EL 201;	J -00-	W.
						<u>D4(</u>	032-041 SHORT (MESH SHOWN LC	CALLY FOR CL	ARITY)		RITY. PICTORIAL UF	PDATE TO		13.07.22
						<u>D4</u> (032-041 SHORT (MESH SHOWN LC	CALLY FOR CL	ARITY) . REFORI	MAT FOR CLAI	RITY, PICTORIAL UP TO CHANGES IN S	PDATE TO SUB ASSEMBLIES.	1 -00- N	13.07.22
						<u>D4(</u>	032-041 SHORT (MESH SHOWN LC	CALLY FOR CL	ARITY) . REFORI	MAT FOR CLAI	RITY. PICTORIAL UP TO CHANGES IN S 129 & #33 UNDER OR ITEM #3 WAS 4	PDATE TO SUB ASSEMBLIES. DOG 1). ONLY 2	J -00-	
						<u>D4(</u>	032-041 SHORT MESH SHOWN LC	CALLY FOR CL	E REFORM MULTIPE D MISSING ARE RE	MAT FOR CLAI LE VIEWS DUE R ITEMS #28 3 (B8-1); OTY F QUIRED, AFFE	29 & #30 UNDER -C OR ITEM #3 WAS 4 CTS SECTION C-C	043 WERE I (D6-1), ONLY 2 (D3-3)	МВ	10.07.23
						<u>D41</u>	32-041 SHORT MESH SHOWN LO	CALLY FOR CL	E REFORMULTIP OTY FO MISSIN AR RE C ANS-21/	MAT FOR CLAI LE VIEWS DUB R ITEMS #28, 3 (B8-1); OTY 6 QUIRED, AFFE	129 & #30 UNDER -C OR ITEM #3 WAS 4 CTS SECTION C-C NS-19A BOLT: BOM	043 WERE 1 (D6-1), ONLY 2 (D3-3) 1 & (D3-3)		13.07.22 10.07.23 10.04.08
						<u>D4</u>	32-041 SHORT MESH SHOWN LO	CALLY FOR CL	E REFORMULTIP OTY FO MISSIN AR RE C ANS-21/	MAT FOR CLAI LE VIEWS DUB R ITEMS #28, 3 (B8-1); OTY 6 QUIRED, AFFE	129 & #30 UNDER -C OR ITEM #3 WAS 4 CTS SECTION C-C NS-19A BOLT: BOM	043 WERE 1 (D6-1), ONLY 2 (D3-3) 1 & (D3-3)	МВ	10.07.23
						<u>D4</u>	32-041 SHORT MESH SHOWN LO	CALLY FOR CL	E REFORM MULTIP OTY FO D MISSINIM ARE RE C ANS-21/B B RENUM TOP VIE	MAT FOR CLAI LE VIEWS DUE R ITEMS #28, 3 (B8-1); QTY 6 QUIRED, AFFE A BOLT WAS A D4088-232 8 BEREO AS RE W DETAIL RE	29 & #30 UNDER -C OR ITEM #3 WAS 4 CTS SECTION C-C	043 WERE 1 (D6-1), ONLY 2 (D3-3) 1 & (D3-3)	MB JPH JPH	10.07.23 10.04.08 10.03.25
						<u>D4</u> (032-041 SHORT MESH SHOWN LC	CALLY FOR CL	E REFORM MULTIP OTY FO MISSINIM ARE RE C ANS-21/B ITEM 15 RENUM A NEW IS	MAT FOR CLAI LE VIEWS DUE R ITEMS #28, 3 (B8-1); QTY 6 QUIRED, AFFE A BOLT WAS A D4088-232 8 BEREO AS RE W DETAIL RE	29 & #30 UNDER -C OR ITEM #3 WAS 4 CTS SECTION C-C NS-19A BOLT: BOM B D4086-243 REMC DD. PLACARDS REI AOVED (C2-2)	043 WERE 1 (D6-1), ONLY 2 (D3-3) 1 & (D3-3)	MB JPH JPH	10.07.23 10.04.08 10.03.25
						<u>D4</u> (032-041 SHORT MESH SHOWN LC	CALLY FOR CL	E REFORM OTYFO D MISSIN ARE RE C ANS-211 B RENUM TOP VIE A NEW IS.	MAT FOR CLAI LE VIEWS DUE R ITEMS #28, 3 (88-1); OTY 6 OUIRED, AFFE BOLT WAS A BEREO AS RE W DETAIL RE SUE	129 & #33 UNDER -C OR ITEM #3 WAS 4 CTS SECTION C-C NS-19A BOLT: BOM B D4085-243 REMC DD. PLACARDS REM BOVED (C2-2) DESCRIPTION	043 WERE ((D4-1), ONLY 2 ((03-3) 1 & (03-3) 0VED, (TEM MOVED (C6-2);	PH HPL HPL YE	10.07.23 10.04.08 10.03.25 10.03.08 DATE
NOTE:	S:	. AVA				<u>D41</u>	032-041 SHORT MESH SHOWN LC	CALLY FOR CL	E REFORMULTIP OTY FO D MISSIN ARE RE C ANS-21/ B REMUS A NEW IS EV.	MAT FOR CLAI LE VIEWS DUR R ITEMS #28, 0TV is QUIRED, AFFE BOLT WAS A BEREO AS RE W DETAIL RE SUE	29 & #33 UNDER -COR ITEM #3 WAS 4 CITS SECTION C-C NS-19A BOLT: BOM B D468-243 REMO B D408-243 REMO MOVED [C2-2] DESCRIPTION DAF	043 WERE (106-1), ONLY 2 (103-3) (103-3) (104-1), ONLY 2 (103-3) (104-1), ONLY 2 (103-3) (104-1), ONLY 2 (103-3) (104-1), ONLY 2 (103-3)	JPH JPH JPH BY	10.07.23 10.04.08 10.03.25 10.03.08 DATE
NOTE 1) MA 2) FIN	TERIAL	.: N/A DNE				<u>D4</u>	32-041 SHORT MESH SHOWN LC	CALLY FOR CL	E REFORMULTIP OTY FO MISSIN ARE RE C ANS-21/ B RENUM TOP VIE A NEW IS EV. SIGN	MAT FOR CLAI LE VIEWS DUE R ITEMS #28, 3 (88-1); OTY 6 OUIRED, AFFE BOLT WAS A BEREO AS RE W DETAIL RE SUE	129 & #30 UNDER-0 OR ITEM #3 WAS 4 CTS SECTION C-C VS-19A BOLT: BOM B D4086-243 REMC B D4086-243 REMC B D4086-243 REMC DESCRIPTION DAF HAWY	043 WERE ((D4-1), ONLY 2 ((03-3) 1 & (03-3) 0VED, (TEM MOVED (C6-2);	JPH JPH JPH BY	10.07.23 10.04.08 10.03.25 10.03.08 DATE
11210	TERIAL	.: N/A DNE CES; PER DART C	SI 018 UNLESS OTHERWISE NOTED			<u>D4</u>	032-041 SHORT MESH SHOWN LC	CALLY FOR CL	E REFORMULTIP D MISSINMARE RE C ANS-21/B RENUM TOP VIE A NEW IS EV. SIGN LAWN LECKED	MAT FOR CLAI LE VIEWS DUB 13 (B8-1); OTV / OUIRED, AFFE B BOLT WAS A O4088-232 & BERREO AS RE EW DETAIL RE SUE AJS AJS	29 & #30 UNDER-6 OR ITEM #3 WAS 4 CTS SECTION C-C NS-19A BOLT: BOM 8 D4086-243 REMC DO. PLACARDS RE MOVED (G2-2) DESCRIPTION DAF HAW DRAWING NO.	043 WERE (106-1), ONLY 2 (103-3) (103-3) (104-1), ONLY 2 (103-3) (104-1), ONLY 2 (103-3) (104-1), ONLY 2 (103-3) (104-1), ONLY 2 (103-3)	JPH JPH JPH BY CELT	10.07.23 10.04.08 10.03.25 10.03.08 DATE DATE
1) MA 2) FIN 3) TO 4) UN	TERIAL IISH: NO LERAN ITS: INO	ONE CES: PER DART C CHES UNLESS OT	SI 018 UNLESS OTHERWISE NOTED HERWISE NOTED.			<u>D4</u>	032-041 SHORT MESH SHOWN LC	RR CH	E REFORMULTIP D GTY FO MISSIM ARE RE C ANS-21/ B RENUM TOP VIE A NEW IS EV. SIGN LAWN LECKED G, APPR.	MAT FOR CLAI LE VIEWS DUI TITEMS 728, 3 (B8-1), GTY II OUINED, AFFE A BOLT WAS A DAGGS-232 BERRED AS RE WIDETAIL RE SUIE AJS AJS	129 & #30 UNDER -0 OR ITEM #3 WAS 4 CTS SECTION C-C CTS SECTION C-C CTS SECTION C-C CTS SECTION C-C CTS SECTION C-C CTS SECTION C-C DAMPINE SECTION C-C DESCRIPTION DAF HAW DRAWING NO. D4032	043 WERE (106-1), ONLY 2 (103-3) (103-3) (104-1), ONLY 2 (103-3) (104-1), ONLY 2 (103-3) (104-1), ONLY 2 (103-3) (104-1), ONLY 2 (103-3)	JPH JPH JPH BY CELT	10.07.23 10.04.08 10.03.25 10.03.08 DATE DA REV,
1) MA 2) FIN 3) TO 4) UN 5) BR	TERIAL IISH: NO LERAN ITS: INO EAK SH	.: N/A DNE CES: PER DART C CHES UNLESS OT IARP EDGES: N/A ATION: N/A	ISI 018 UNLESS OTHERWISE NOTED HERWISE NOTED.			<u>D4</u> (032-041 SHORT MESH SHOWN LC	RR DE	E REFORMULTIP D MISSINMARE RE C ANS-21/B RENUM TOP VIE A NEW IS EV. SIGN LAWN LECKED	MAT FOR CLAI LE VIEWS DUB 13 (B8-1); OTV / OUIRED, AFFE B BOLT WAS A O4088-232 & BERREO AS RE EW DETAIL RE SUE AJS AJS	22 & #30 UNDER -0 OR ITEM #3 WAS 4 CTS SECTION C-C VS-124 BOLT: BOM B 04068-23 REMC DO. PLACARDS REI MOVED (C2-2) DESCRIPTION DAS HAW'ING NO. D4032 TITLE	043 WERE (106-1), ONLY 2 (103-3) (18 (03-3) (18 (03-3) (19 (104) (MB JPH JPH JPH BY ICE LT D, CANAD	10.04.08 10.03.25 10.03.08 DATE D A REV,

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	ITEM	-043 QTY.	P/N	DESCRIPTION			
		Х	D4032-043	SHORT BASKET ASSY, LIGHT LID (350)			
	1	1	D2530	HANDLE WELDMENT			
	2	2	D2535	SPRING			
	3	2	D2537	BUSHING			
0	4	-6	D3917-3	WASHER			
	5	2	D3953-3	GAS SPRING STUD, LID			
į	6	2	D3953-7	GAS SPRING SPACER			
- 1	7	2	D3953-9	GAS SPRING WASHER			
	8	2	D3953-17	GAS SPRING SPACER			
- 1	9	1	D3953-19	GAS SPRING BRACKET			
	10	1	D3953-21	GAS SPRING BRACKET			
\dashv	11	1	D3969-3	SPRING			
	12	1	D4017-041	SHORT BASKET BASE ASSY (350)			
	13	1	D4019-041	LIGHT LID SHORT BASKET			
	14	4	AN3-14A	BOLT			
	15	2	AN3-20A	BOLT			
	16	3	AN4-12	BOLT			
_	17	2	AN5-17A	BOLT			
디	18	2	AN5-21A	BOLT			
	19	3	AN310-4	NUT, PLAIN, CASTELLATED			
ı	20	2	AN310C4	NUT, PLAIN, CASTELLATED			
- 1	21	6	MS21042L3	NUT, SELF-LOCKING			
- [22	4	MS21042L5	NUT, SELF-LOCKING			
- 1	23	3	MS24665-151	COTTER PIN			
- [24	-2	MS24665-300	COTTER PIN			
٦	25	6	NAS1149F0432P	WASHER			
i	26	2	NAS1149C0432R	WASHER			
ì	27	8	NAS1149F0332P	WASHER			
Ì	28	4	NAS1149F0563P	WASHER			
				1			



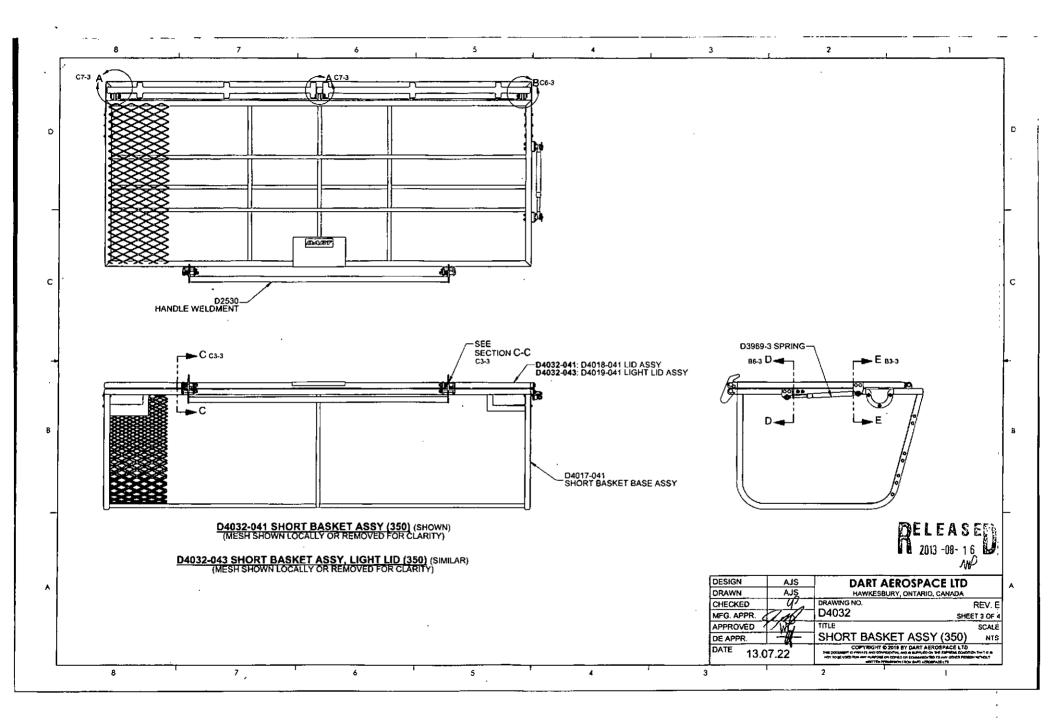
D4032-043 SHORT BASKET ASSY, LIGHT LID (350) (MESH SHOWN LOCALLY FOR CLARITY)

C '

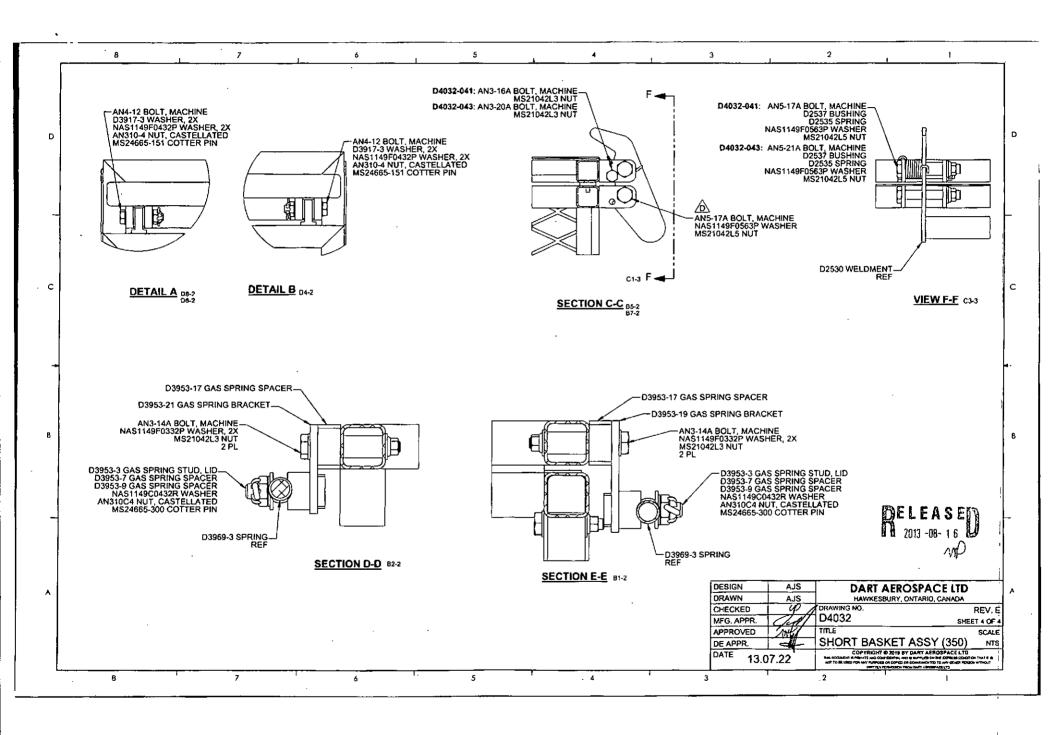
DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA		
CHECKED	9	DRAWING NO. REV. E		
MFG. APPR.	<i>Z</i>	D4032 SHEET 2 OF 4		
APPROVED	143	TITLE SCALE		
DE APPR.	ALL.	SHORT BASKET ASSY (350) NTS		
DATE 13.0	7.22	COPYRIGHT © 2018 BY DART AEROSPACE LTD THE COCUMENT IS TRIVETY AND CONTRIBUTE, AND IS SWIFTED ON THE EXPRESS CONTRIBUTED TO NOT TO DECIMEN ON THE TRIVETY OF CONTRIBUTED TO ANY OTHER PERSON NATION. THE CONTRIBUTED TO SET TO ANY OTHER PERSON NATION. THE PERSON NATION NATION NATION NATION NATION NATION NATION NATION NATION NATION NATION NATION NATION NATION NATION NATION NATION N		

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI D18 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 45 lbs APPROX

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